

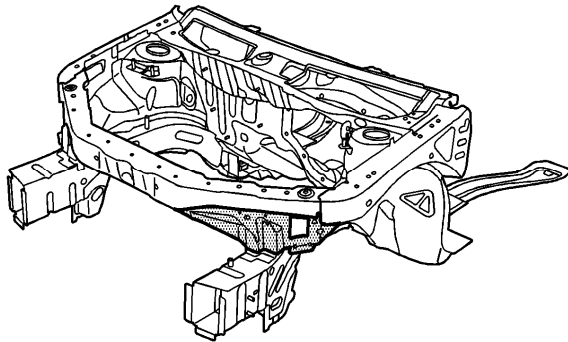
Tie Bar Replacement - Right Side

Removal Procedure

Caution: Refer to [Approved Equipment for Collision Repair Caution](#) in Cautions and Notices.

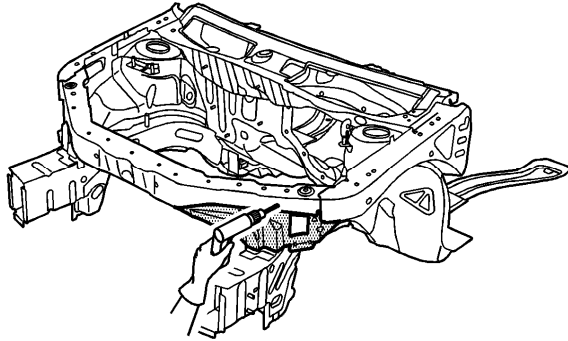
Important: The graphic shows the left hand procedure. The right hand procedure is similar.

1. Disable the SIR system. Refer to [SIR Disabling and Enabling](#) in SIR.
2. Disconnect the negative battery cable. Refer to [Battery Negative Cable Disconnect and Connect Procedure](#) in Engine Electrical.



3. Remove all related panels and components.

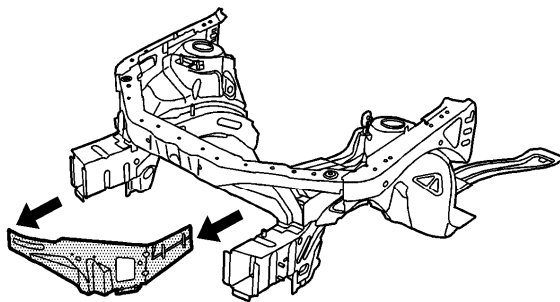
4. Repair as much of the damage as possible. Refer to [Dimensions - Body](#) .



5. Remove the sealers and anti-corrosion materials from the repair area, as necessary. Refer to [Anti-Corrosion Treatment and Repair](#) in Paint and Coatings.

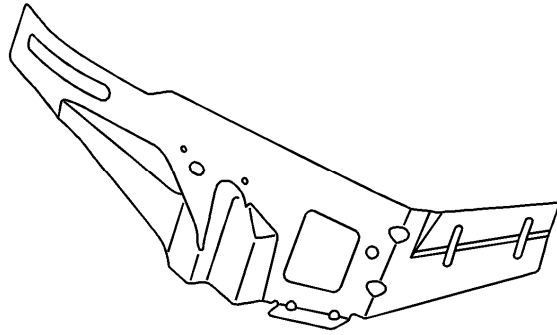
Important: Note the number and location of the factory welds for installation of the right tie bar.

6. Locate and drill out all the necessary factory welds.



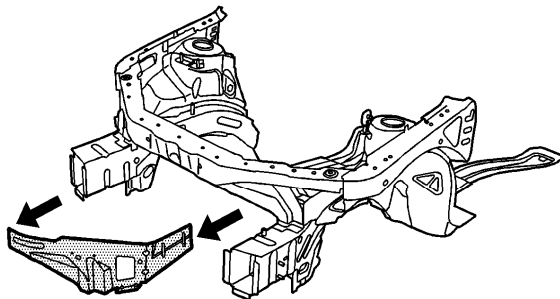
7. Remove the right tie bar panel from the vehicle.

Installation Procedure

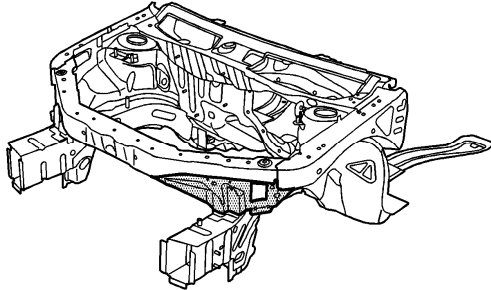


Important: If the location of the original plug weld holes can not be determined, space the plug weld holes every 40 mm (1 1/2 in) apart.

1. Drill 8 mm (5/16 in) plug weld holes in the service part as necessary in the locations noted from the original panel.
2. Prepare all mating surfaces as necessary.
3. Apply 3M Weld-Thru Coating P/N 05916 or equivalent to all mating surfaces.



4. Position the right tie bar panel to the vehicle using 3-dimensional measuring equipment. Clamp the tie bar in place.



5. Plug weld accordingly.
6. Clean and prepare all of the welded surfaces.
7. Install all of the related panels and components.
8. Apply the sealers and anti-corrosion materials to the repair area, as necessary. Refer to [Anti-Corrosion Treatment and Repair](#) in Paint and Coatings.
9. Paint the repaired area. Refer to [Basecoat/Clearcoat Paint Systems](#) in Paint and Coatings.
10. Connect the negative battery cable. Refer to [Battery Negative Cable Disconnect and Connect Procedure](#) in Engine Electrical.
11. Enable the SIR system. Refer to [SIR Disabling and Enabling](#) in SIR.