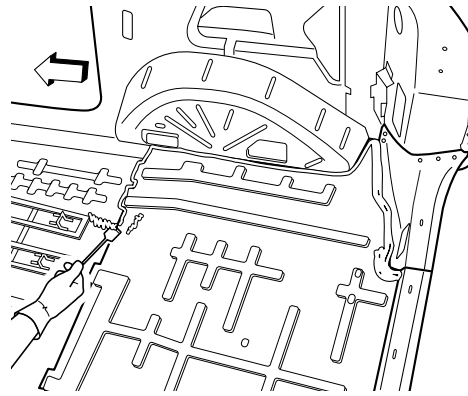


Floor Panel Replacement

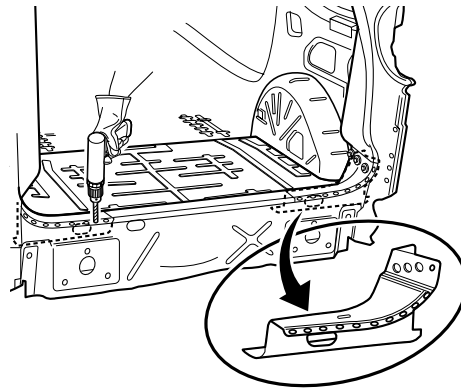
Removal Procedure

1. Remove all related panels and components.
2. Restore as much of the damage as possible to factory specifications.
3. Note the location and remove the following as necessary:
 - Anti-corrosion materials
 - Sound deadeners
 - Sealers



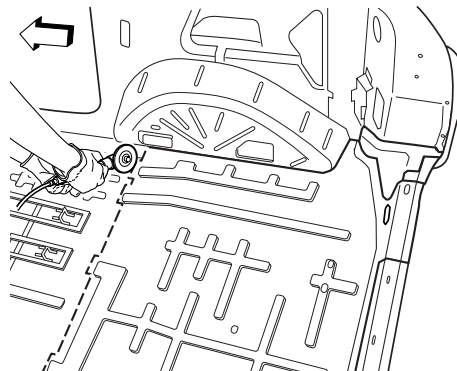
IMPORTANT: Do not damage any inner panels or reinforcements.

4. Locate and drill out all factory welds. Note the number and location of welds for installation of the rear body opening right and left lower reinforcements, gaining access to the rear floor panel.
5. Locate Rear Floor Panel to mid-floor overlay seam.



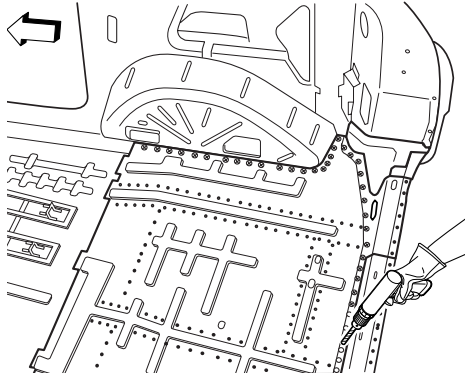
6. Cut rearward of the mid-floor. Use a straight line to cut Rear Floor Panel.

—continued



Floor Panel Replacement Removal Procedure con't

7. Locate and drill out all factory welds. Note the number and location of the welds for installation of the Rear Floor Panel.



8. Remove the damaged Rear Floor Panel.

