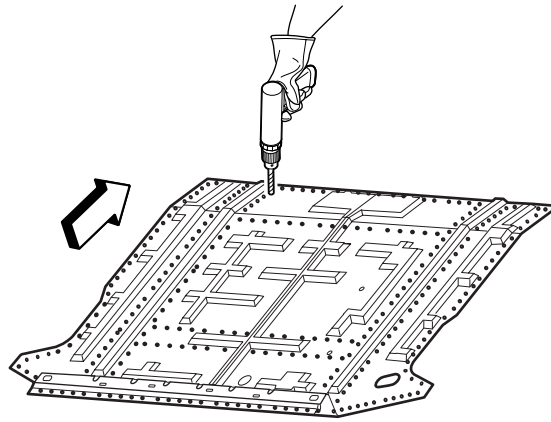


# Floor Panel Replacement

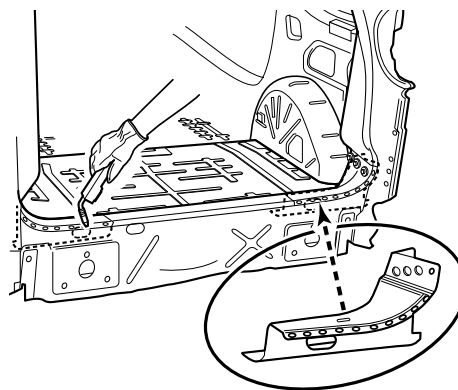
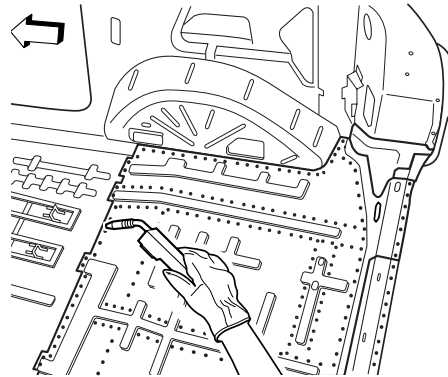
## Installation Procedure

**IMPORTANT:** In any area damaged beyond recognition, space plug weld holes every 40 mm (1-1/2 in.) apart.

1. Drill 8 mm (5/16 in.) plug weld holes as necessary in locations noted from the original rear outer wheelhouse.
2. Drill 8 mm (5/16 in.) plug weld holes at the forward edge of the rear floor panel.
3. Prepare all attachment surfaces as necessary.
4. Apply weld-thru primer to all bare-metal surfaces.
5. Position the rear floor panel to overlap the mid-floor panel.
6. Plug weld accordingly.
7. Drill 8 mm (5/16 in.) plug weld holes in the service part as necessary in locations noted from the original panel.

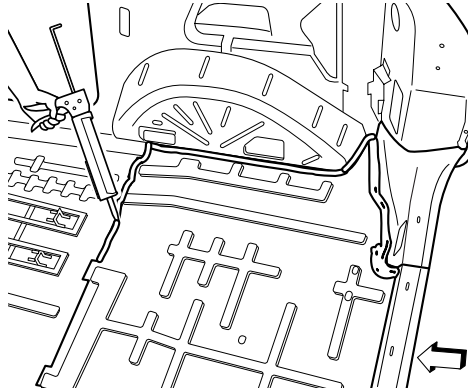


8. Position right and left lower reinforcements to the rear body opening.
9. Plug weld accordingly.



## Floor Panel Replacement Installation Procedure con't

*IMPORTANT: Prior to refinishing, refer to publication GM4901M-D-01 GM Approved Refinish Materials for recommended products. Do not combine paint systems. Refer to paint manufacturer's recommendations.*



10. Clean and prepare all welded surfaces
11. Apply the following as necessary:
  - Anti-corrosion materials
  - Sound deadeners
  - Sealers
12. Refinish as necessary.
13. Install all related panels and components.