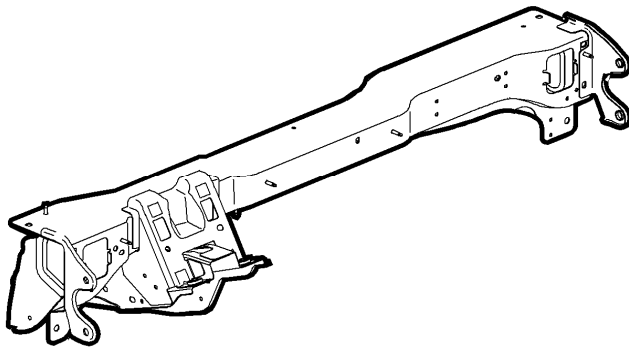


Instrument Panel Tie Bar Replacement

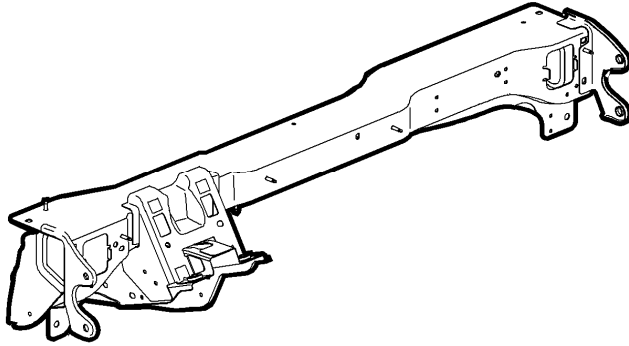
Removal Procedure

Caution: Refer to [Approved Equipment for Collision Repair Caution](#) in Cautions and Notices.



1. Disable the SIR system. Refer to [SIR Disabling and Enabling](#) in SIR.
2. Remove all related panels and components.
3. Repair as much of the damage as possible to factory specifications. Refer to [Dimensions - Body](#).
4. Remove the damaged I/P tie bar.

Installation Procedure



1. Position the I/P tie bar to the vehicle.

Notice: Refer to [Fastener Notice](#) in Cautions and Notices.

2. Install the bolts that hold the I/P tie bar to the hinge pillar inner.

Tighten

Tighten the bolts to 25 N·m (18 lb ft).

3. Enable the SIR system. Refer to [SIR Disabling and Enabling](#) in SIR.